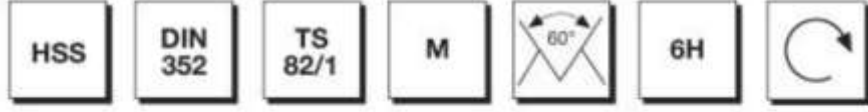


**NORMAL VİDALI SON KILAVUZ****METRİK NORMAL VİDALI SON KILAVUZ**

d 1	p	l 1	L 2	d 2	a
M 2	0.40	36	8	2,8	2,1
M 2,5	0.45	40	9	2,8	2,1
M 3	0.50	40	11	3,5	2,7
M 3,5	0.60	45	13	4,0	3,0
M 4	0.70	45	13	4,5	3,4
M 5	0.80	50	16	6,0	4,9
M 6	1,00	56	19	6,0	4,9
M 7	1,00	56	19	6,0	4,9
M 8	1,25	63	22	6,0	4,9
M 9	1,25	63	22	7,0	5,5
M 10	1,50	70	24	7,0	5,5
M 12	1,75	75	29	9,0	7,0
M 14	2,00	80	30	11,0	9,0
M 16	2,00	80	32	12,0	9,0
M 18	2,50	95	40	14,0	11,0
M 20	2,50	95	34	16,0	12,0
M 22	2,50	100	34	18,0	14,5
M 24	3,00	110	38	18,0	14,5
M26	3,00	110	38	20,0	16,0
M27	3,00	110	38	20,0	16,0
M28	3,00	110	38	20,0	16,0
M 30	3,50	125	45	22,0	18,0
M 33	3,50	125	50	25,0	20,0
M 36	4,00	150	56	28,0	22,0
M39	4,00	150	60	32,0	24,0
M42	4,50	150	60	32,0	24,0
M45	4,50	160	65	36,0	29,0
M48	5,00	180	70	36,0	29,0
M52	5,00	180	70	40,0	32,0
M56	5,50	200	70	40,0	35,0